



Wheel Mounting Procedure

Proper mounting practice is as easy as 1,2,3,4 ...

1 FIT



- Wheel should fit flat against the hub.
- All surfaces should be clean and free of contamination or foreign material.
- There should be no fit interference at the hub face or hub diameter.

2 FASTEN



- Avoid cross-threading by starting each lug nut by hand as shown.

3 TIGHTEN*



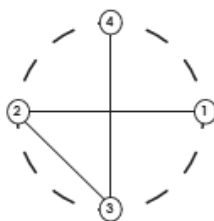
- Apply **torque** to the lug nuts in a star pattern as shown below.
- Gradually increase **torque** on the lug nuts until each lug nut has achieved the specified **torque**.

* Do not use an impact wrench without proper **torque** attachment.

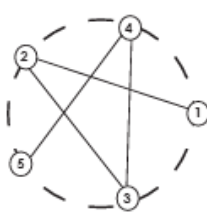
4 CONFIRM



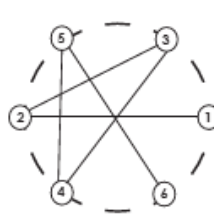
- A second check verifying the **torque** should be performed using a dial or digital **torque** gauge.



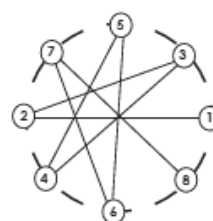
4-LUG PATTERN



5-LUG PATTERN



6-LUG PATTERN



8-LUG PATTERN

! WARNING

Improper wheel fastening can result in wheel separation from the vehicle causing serious injury and/or death.

Additional information regarding the proper assembly of wheels on trailers may be obtained from the National Association of Trailer Manufacturers, 1320 SW Topeka Blvd., Topeka, KS 66612, (785) 272-4433.

